

Wednesday, 11/03/2009 1:15:26 PM
Chantal Lavole

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LABEL
 Job Number : 46455
 Estimate Number : 13813
 P.O. Number :
 This Issue : 11/03/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : PURCHASED PARTS
 Previous Run : 46455
 Written By :
 Checked & Approved By : C 209/03/11
 Comment : Est A 09.03.11 new issue EC verified by:JLM

Part Number : D39061
 Drawing Number : D3906 PROTO Prelim
 Project Number : N/A
 Drawing Revision : PROTO Prelim
 Material :
 Due Date : 18/03/2009 Qty: 2 Um: Each

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O 9361

C 209/03/11

(2)

Make per Dwg D3906

mat'l: 3M 7mil masking film #8522CP or Avery IPM #2031

2.0 D39061P Placard



Receive & Inspect FOR TRANSIT DAMAGE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Placard

3.0 QC6 DIMENSIONAL CHECK



ENGINEERING APPROVAL

DS03-12

09/03/11 (2)

Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3906

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE 09-03-11

RELEASED

DATE 09/06/23

MF 09-03-12

09/03/12

APPROVAL
ENGINEERING

8 7 6 5 4 3 2 1

D

D

C

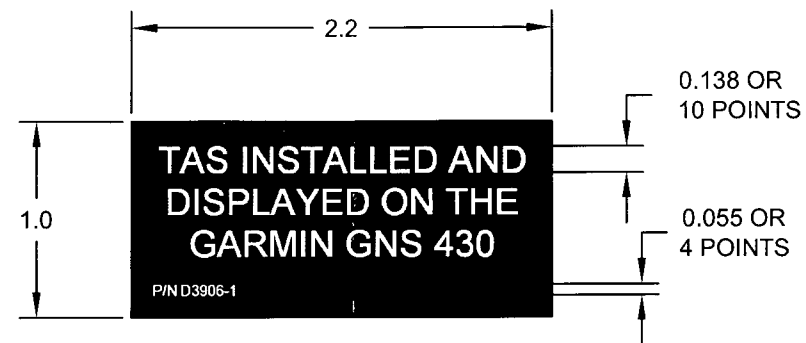
C

B

B

A

A



D3906-1 PLACARD

PRELIMINARY ISSUE

MP 09/03/17

NOTES:

1. DECAL TO BE WHITE LETTERING ON BLACK BACKGROUND.
2. MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
3. TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4. UNITS: INCHES UNLESS OTHERWISE NOTED

A	NEW ISSUE		KB	09.03.06
REV.	DESCRIPTION		BY	DATE
DESIGN	KB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KB			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3906	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		TAS PLACARD	NTS	
DATE	09.03.06		COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1



210 MAIN W.,
HAWKESBURY, ONT. K6A 2H6
Tel.: 613 632-2001
Fax: 613 632-9491
www.studiolettrage.com

INVOICE / FACTURE

VENDU À:
SOLD TO:

LIVRÉ À:
SHIPPED TO:

No.: 11766
DATE: 03/11/2009
PAGE 1 of 1

Re: Quote No. 6547

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario K6A 1K7

Dart Aerospace Ltd
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
	1		D3906 set-up	E		50.00	50.00
	2		printing	E		25.00	50.00
			E - GST @ 5%				5.00
			GST				
			PST Exempt: #6122-5207				
			P/O				
Studio de Lettrage GST: #869034678RP001						TOTAL	105.00
PO 8361							
Sold By:							

Merci! Thank You.



Scotchcal™

Opaque Imaging Media 8522

Description

This media is specially formulated to dry quickly after printing. Production of outdoor weatherable and long-term indoor durable graphics is now easier than ever. Its changeable adhesive allows easy removal for up to one year.

Advantages

- Optimized for use with selected Epson Stylus Pro printers and Epson Archival inks.
- Optimized for use with selected HP DesignJet Printers and HP DesignJet Ink System UV or HP83UV Color Ink System
- For making opaque, laminated graphics that are outdoor weatherable and long-term indoor durable
- Media:
 - For opaque (reflective) graphics
 - Changeable, easy to remove from warranted substrates up to 1 year later
 - Dries quickly after printing so the overlamine can be applied almost immediately
 - Low slippage paper liner for superior tiling
- Overlaminates:
 - Provide additional UV (ultraviolet) and physical protection for making weatherable finished graphics
 - Available in luster and matte gloss
 - Adhesive allows for heat-assisted or cold-temperature lamination

Applications and Uses

3M™ Scotchcal™ Changeable Opaque Imaging Media 8522 is intended only for ink jet printing and for use with the listed Compatible Products and Equipment and the following applications. Any other application is NOT warranted by 3M or covered by the worldwide 3M™ MCS™ Warranty unless 3M gives its prior written approval for the application.

- First surface images (the image is on top of the film) for opaque posters and signs, including:
 - Graphics for vans, personal vehicles, trucks and buses
 - Novelty posters
 - Retail and point-of-purchase displays
 - Information graphics such as maps and directories
 - Entertainment promotions in museums, zoos, parks, theatres, sports venues
 - Education and presentation graphics

Product Bulletin 8522

Release F, Effective January 2003
Black bar in margin indicates a change

- Legal and courtroom exhibits

- For flat or simple curved surfaces, with or without rivets, used in vertical ($\pm 10^\circ$) applications

Limitations of End Uses

The following uses and applications are specifically NOT warranted.

- Fleet applications in areas that use salt for winter road maintenance
- Application to non-warranted substrates, including wall-board
- Applications subjected to gasoline vapors or spills
- Application to corrugated or highly irregular surfaces or sharply raised areas
- Graphics applied to stainless steel, including stainless steel vehicles
- On flat surfaces with rivets, tenting of 4 to 10 mm around rivets may be expected; rivets may be cut around to eliminate tenting.

Note: Standard ink jet technology is water based. Water-based chemistry is susceptible to the extremes of heat and humidity. This is a factor in most product constructions on the market. Read the Fabrication, Shelf Life and Storage sections in this bulletin. Staying in the middle of these ranges always provides optimum performance.

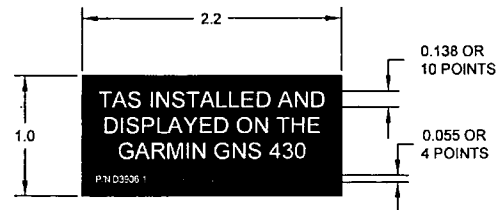
Compatible Products and Equipment

Thermal Ink Jet Printing Systems

- Epson Stylus Pro 9500, Stylus Pro 10000 printer
 - Epson Archival Inks
- Epson Stylus Pro 10600 printer
 - Epson Archival Inks
- HP DesignJet Printers 2000 and 3000 series
 - HP DesignJet Ink System UV (pigment-based ink)
- HP DesignJet Printers 5000 series
 - HP83UV Color Ink System

Overlaminates (required)

- 3M™ Luster Overlamine 8519 (semi-gloss)
- 3M™ Matte Overlamine 8520






D3906-1 PLACARD

W/O 46455

RELEASED
9/12/25

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DATE	09.03.06		COPYRIGHT © 2007 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>				